



Solution Kits Automation modules ready to use

Economical. Flexible. Efficient.

Your advantages at a glance

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Safe operation according to ISO 10218-2

You will receive your automation module including a completed risk assessment and CE certification.

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Lowest risk

To ensure goal attainment, we conduct free feasibility analysis for your use case on the actual system.

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Return on investment within 6 months

Save costs effectively and benefit from the amortization of your Solution Kit in less than 6 months.

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85 % less project planning effort

Access predefined programs, interfaces and plug-and-play control solutions.

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High Flexibility

Stay flexible with our modular robot base and wide-ranging assemblies, even with changing requirements.

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Simple control without additional PLC

Control the entire solution centrally and monitor robots and components from a single point of control.

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A Solution Kit can be installed, programmed and operated quickly and easily without any special prior knowledge.

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Robert Meißner Senior Expert Manufacturing Technologies, Research & Development at fischer group of companies

Our Solution Kits



Pick and Place

The best basic equipment for a

safe, flexible, quick and easy in-

troduction into robot-supported

automation solutions. Perfectly

suited for use in training and

educational institutions.



Part Separation I

Part separation for separating parts that can be easily recognized in transmitted light based on their outer contour. Best cycle time and fast teachin of new parts in less than 15 minutes.



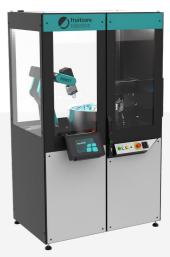


Part Separation III

The Solution Kit for 3D pick & place tasks makes it possible to precisely locate undefined, tilted and layered parts, grip them accurately with the vacuum gripper and processing them flexibly.

Machine Tending I The mobile automation module for machine loading with maximum flexibility. The Solution Kit can be flexibly positioned on machine tools using a positioning kit.





Part Separation II

Separating complex, dimensionally unstable parts is no problem with this setup. Thanks to the Al software and flexible gripper, different parts can be easily recognized and gripped from a bulk material.



Machine Tending II

The modular Solution Kit can be configured as required and enables maximum autonomy times thanks to flexible parts provision. Short machine intervention times can be achieved thanks to the double gripper.

Solution Kit Pick and Place Simple parts handling

Do you want to automate your production processes as smoothly and efficiently as possible? Our Solution Kit Pick and Place offers you maximum flexibility and customisability. The Solution Kit arrives pre-assembled and CE-certified - guaranteeing a smooth commissioning and a quick start to the automation of your process.



Your advantages at a glance

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High flexibility and customisability

The protective fence on the mobile robot base can be easily modified, allowing you to simply attach the Solution Kit directly to your machine.

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Lowest project costs

With the Pick and Place Solution Kit, you can start your automation project with calculable costs and remain flexible even with changing requirements.

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Simplest processing

The Solution Kit Pick and Place is a perfectly coordinated automation module consisting of robot, platform, safety technology and gripping system - all from a single source.

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Quick start due to pre-assembled unit

The Solution Kit is delivered to you fully assembled and can be easily integrated on site. The pre-assembly includes the installation of the robot, the assembly of the gripper and the wiring of the safety lock and the control console.

With this package you receive:

- 1. Mobile Robot Base (MRB) S, M or L with safety fence and safety lock
- 2. Digital Robot HORST600 or Digital Robot HORST1000
- 3. Electric parallel gripper or electric vacuum suction gripper
- 4. Operating console
- 5. Control system "Control"
- 6. Operating panel "Panel"

More details

safety fence

Components

Dimensions of MRB with safety fence

Total weight of MRB with safety fence

1085 x 812 x 1930 mm (size S) 1285 x 903 x 1938 mm (size M) 1500 x 1103 x 2054 mm (size L)

141 kg (size S) 176 kg (size M) 235 kg (size L)

250 kg (size S) Load capacity of MRB with 220 kg (size M) 165 kg (size L)

> HORST600/HORST1000, Mobile Robot Base with safety fence, safety lock & operating console as well as SCHUNK parallel gripper including a standard jaw set or Schmalz vacuum suction pads including standard suction cups





Solution Kit Part Separation I

Quick separation of simple parts

The Part Separation for separating parts, which can be reliably detected in transmitted light based on their outer contour, allows for optimal cycle times and quick setup for new parts in under 15 minutes. The employed robot guidance system, SICK PLOC 2D, enables reliable and fast part localization. With the electric parallel gripper, the parts can be gripped and flexibly processed in downstream processes such as quality control. You will receive the automation module fully assembled and CE-certified.

Your advantages at a glance

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Lowest risk

We are happy to advise you on the use of the Solution Kit in your project. We conduct free feasibility analyses in advance on a fully assembled setup.

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Quick set-up in less than 15 minutes

The PLOC 2D offers intuitive software, allowing you to set up new parts in less than 15 minutes even without prior knowledge. Setup is centralized via the panel.

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Cost control and predictability

With the Solution Kit Part Separation, you start your automation project with calculable costs. Thanks to standardisation, the Solution Kit Part Separation is available with short delivery times.

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Quick start thanks to pre-assembled unit

The Solution Kit is delivered fully assembled, mechanically and electrically. The complete process sequence is pre-configured on the software side and can be customized in just a few steps.

With this package you receive:

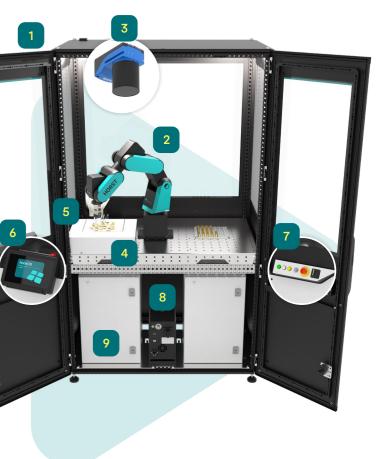
- Robot platform horstCUBE with safety lock
- 2. Digital Robot HORST600
- 3. Camera SICK PLOC2D
- 4. Feeding and part separation
- 5. Electric parallel gripper
- 6. Operating panel "Panel"
- 7. Operating console
- 8. Control system "Control"
- **9.** Switch cabinet for the integration of additional peripherals

Application specification

Part specifications	5 - 50 mm / 5 - 200
Setup of new parts	approx. 15 min for t
Part variance	The setup is ideal for by their outer conto
Part provision	Parts can be filled in hopper size can be time.
Feasible cycle time	up to 5 sec
More details	
Dimensions / Weight	1120 x 900 x 2060 n
Components	HORST600, horstC console, robot guid VarioShaker 270 or SCHUNK electric p







00 g

r the complete setup of a new component

I for separating parts that can be clearly identified ntour.

d into the vibration hopper as bulk material. The be selected depending on the required autonomy

) mm / approx. 400 kg

CUBE Robot Platform with safety lock & operating idance system SICK PLOC2D, part separator or 540, vibration hopper 5L, 10L or 25L and c parallel gripper

Solution Kit Part Separation II

Flexible separation of complex parts

The Solution Kit Part Separation offers you a flexible and powerful solution for handling complex separation tasks all in one package. The implemented SCHUNK 2D Grasping Kit, thanks to its AI software, allows for precise localization and orientation recognition of complex parts even under changing lighting conditions. With the EGK gripper, various parts can be gripped flexibly. Additionally, flexible parts such as chain links or structurally stable items like bags can be separated and picked with this setup.



Your advantages at a glance

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Lowest risk

We are happy to advise you on the use of the Solution Kit in your project. We conduct free feasibility analyses in advance on a fully assembled setup.

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Reliable part recognition

Even complex parts with variable surfaces can be taught in quickly without prior knowledge. The AI software from SCHUNK reliably recognizes the parts in the process, even under changing lighting conditions.

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Cost control and predictability

With the Solution Kit Part Separation, you start your automation project with calculable costs. Thanks to standardisation, the Solution Kit Part Separation is available with short delivery times.

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Quick start thanks to pre-assembled unit

The Solution Kit is delivered fully assembled, mechanically and electrically. The complete process sequence is pre-configured on the software side and can be customized in just a few steps.

With this package you receive:

- 1. Robot platform horstCUBE with safety lock
- 2. Digital Robot HORST600
- 3. SCHUNK 2D Grasping-Kit consisting of a camera, a flexible parallel gripper and an industrial PC
- 4. Flexibowl 500 with 10L vibration hopper
- **5.** Operating panel "Panel"
- 6. Operating console
- 7. Control system "Control"
- 8. Switch cabinet for the integration of additional peripherals

	Application specification		
	Part specifications	5 - 50 mm / 5 - 100 g	
	Setup of new parts	approx. 15 min for train	
	Part variance	Separating, recognizin material. Even dimensi reflective surfaces car	
	Part provision	Parts can be filled into t outside the horstCUBE.	
	Feasible cycle time	up to 5 sec	
	More details		
	Dimensions / Weight	1510 x 900 x 2060 mm	
	Components	HORST600, horstCUB operating console, flex SCHUNK 2D Grasping	





ining the AI (plus model calculation by the AI)

ng and gripping different parts from a bulk sionally unstable parts and parts with an be separated.

the vibration hopper as bulk material from

n (incl. protruding vibration bunker) / approx. 400 kg

BE Robot Platform with safety lock & exibowl 500, vibration hopper 10L and g-Kit incl. flexible EGK-25 gripper

Solution Kit Part Separation III **3D Pick & Place**

The Solution Kit Part Separation for 3D pick & place tasks enables the precise localization of undefined, tilted and layered parts, allowing them to be accurately grasped with the electric vacuum gripper. You will receive the automation module fully assembled and CE-certified. Thanks to the modularity of horstCUBE, a conveyor belt for loading parts can be easily integrated into the setup. The Solution Kit provides you the ideal solution for organizing and sorting parts, allowing them to be flexibly processed in subsequent stages such as machining, laser marking, or quality control.



Your advantages at a glance

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Flexible and easy to integrate

The system allows your parts to be recognised as 3D objects in any position and gripped in a defined manner. Therefore, parts can be easily supplied in an unsorted manner, for example, via a conveyor belt.

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Simplest setup via CAD models

Your parts can be loaded as CAD models and subsequently recognized by the Mikado Find algorithm. Through the integrated interface of Mikado Find, the parts can be directly grasped by the robot.

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Cost control and predictability

With the Solution Kit Part Separation, you start your automation project with calculable costs. Thanks to standardisation, the Solution Kit Part Separation is available with short delivery times.

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Quick start thanks to pre-assembled unit

The Solution Kit is delivered fully assembled, mechanically and electrically. The complete process sequence is pre-configured on the software side and can be customized in just a few steps.

With this package you receive:

- 1. Robot platform horstCUBE with safety lock
- 2. Digital Robot HORST600
- 3. Ensenso 3D camera
- 4. Electric vacuum gripper or parallel gripper
- 5. Operating panel "Panel"
- 6. Operating console
- 7. Control system "Control"
- **8.** Switch cabinet for the integration of additional peripherals
- 9. Individual parts output (optional)

Application specification

Part specifications	Part size up to 200
Setup of new parts	approx. 15 min for t
Part provision	Parts can be rough blister or box. It is r
Part variance	The setup is ideal f sizes, even with cha
Feasible cycle time	up to 5 sec

More details

Dimensions / Weight

1120 x 900 x 2060 mm / approx. 350 kg

Components



0 mm / part weight up to 1 kg

the complete installation of a new component

hly pre-separated on a conveyor belt or stacked in a not necessary to separate the parts using a shaker.

for separating parts of different geometries and nallenging surfaces.

HORST600, horstCUBE Robot Platform with safety lock & operating console, Optonic Mikado Find with Ensenso camera system and Schmalz vacuum gripper or SCHUNK parallel gripper

Solution Kit Machine Tending I Mobile solution for loading and unloading machines

Are you looking for a cost-effective and flexible way to automate the loading of your production machine? With this comprehensive package, you can quickly boost your productivity while keeping project costs low and maintaining full flexibility. The pre-assembled, CE-certified Solution Kit is compatible with all common production machines and ensures efficient operation thanks to short loading times.



Ready

to use

Your advantages at a glance

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Only 15 % of the usual project costs

The Solution Kit is ready for immediate use with plug-in interfaces for all common machine tools and predefined programs.

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High flexibility

Need to make the machine accessible? The Solution Kit can be easily removed from the machine thanks to the mobile robot platform. It can be repositioned quickly thanks to the safety lock.

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Simple and centralized operation

The programming and control of the Solution Kit are centrally managed through the control software, horstOS. No external control (PLC) is required.

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Highest efficiency

The short loading time, including the blowing off of the finished part and the chuck, ensures you minimal machine downtime and maximum output.

With this package you receive:

- Mobile Robot Base L (MRB) with safety fence and safety lock
- 2. Digital Robot HORST1000
- 3. Control system "Control"
- 4. Operating panel "Panel"
- 5. Double gripper with blow-off unit
- 6. Operating console

Application specification

Tradable part weight	max. 3 kg wi
Range in machine	up to 700 m
Assembly time	approx. 12 se
Recommended tray size	500 x 500 m 600 x 400 m
Autonomy time	approx. 60 m 20 sec mach
Compatible machines	Emco, Hurco (also special
More details	

More details

Components

Dimensions / Weight

1500 x 1103 x 2054 mm / approx. 312 kg

HORST1000, Mobile Robot Base L with safety fence, safety lock & operating console, positioning kit and SCHUNK double gripper with blow-off unit



with double gripper

mm depending on screw-on position

sec with extraction, blow-off and insertion

mm - square mm - rectangular

) min for 100 parts, 12 sec placement time and chine processing time

co, Haas, Trumpf, Foba and many more ial machines)

Solution Kit Machine Tending II Modular concept for efficient machine loading and unloading

The modular Solution Kit Machine Tending allows you to automate the loading and unloading of machine tools with minimal effort and maximum efficiency. The Solution Kit consists of several standardized Component Kits that can be individually assembled for your specific application. This provides the highest level of flexibility in project planning at the lowest cost.

Your advantages at a glance

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Only 15 % of the usual project costs

The compatibility of all Component Kits is always ensured. Thanks to the plug-and-play interface with the machine, you are ready to go with the Solution Kit immediately - much faster than with a special solution.

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Simple and centralized operation

The Solution Kit is programmed and controlled centrally via the horstOS control software. You do not need an external controller (PLC).

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High autonomy

Design parts provisioning according to your individual requirements and maximize the autonomy time of your machine loading. This allows you to achieve maximum output.

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Highest efficiency

The short loading time, including blowing off the finished part and the chuck, ensures minimal machine downtime, maximizing output.

The package shown consists of:

Ready

to use

- 1. Robot Base with two tray holders incl. feet
- 2. Digital Robot HORST1500
- Modular robot fence with two doors incl. safety lock
- 4. Double gripper with blow-off unit
- 5. Control system "Control"
- 6. Operating panel "Panel"
- 7. Operating console

Application specification

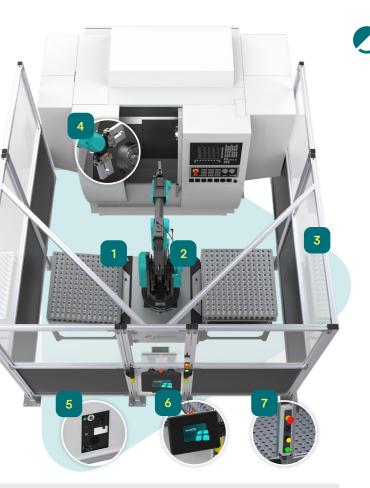
Tradable part weight	max. 4,5 kg v
Range in machine	up to 1100 m
Assembly time	approx. 12 se
Recommended tray size	Standard size
Autonomy time	Individually o 1 to 3 tray ho
Compatible machines	Emco, Hurco (also special
More details	
Augilable gemmen ent lite	Robot base, SCHUNK do

Available component kits

Modularity

Robot base, tray holder, feet, positioning unit, SCHUNK double gripper with blow-off unit, robot fence (base element, door element with safety lock, long/short element) & machine interface

The available Component Kits can be individually combined for your application. We are happy to advise you on this and provide you with a customized offer.



g with double gripper

mm depending on screw-on position

sec with extraction, blow-off and insertion

ze of the tray holder 672 x 672 mm

i definable via the selection of parts provision via holders or via directly dockable pallets.

co, Haas, Trumpf, Foba and many more al machines)

fruitcorerobotics

The Digital Robot Platform of fruitcore robotics offers you all modules for optimal automation, from project planning to ongoing operation. It includes not only industrial robots, but also a central control software, pre-configured automation modules and supporting services.

You benefit from:

- Highest economic efficiency due to minimal acquisition and maintenance costs with a long service life - usual ROI in less than 6 months
- Highest flexibility through quickest and easiest set-up as well as programming without coding expertise - reprogramming and new programming of the process in less than 60 minutes
- Highest efficiency through the simplest and fastest project planning with patented preconfigured automation modules - only 15 % of the usual effort compared to standard market integration

The Digital Robot Platform of fruitcore robotics makes it easy for you to implement camera-based quality inspection, machine loading and unloading, dosing and gluing, flexible parts separation and pick and place processes.

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